



High Speed Steel PARALLEL SHANK TWIST DRILLS Jobber Series

Specifications Conform to:
 IS 5101 - 1991
 ISO 235 - 1980
 DIN 338 - 1978
 BS328 : Part 1 : 1986
 Dimensions in mm / Inch



Diameters h8		Flute Length	Overall Length
mm	Inch		
11.90	15/32	101	151
12.00		101	151
12.10		101	151
12.20		101	151
12.30	31/64	101	151
12.40		101	151
12.50		101	151
12.60		101	151
12.70	1/2	101	151
12.80		101	151
12.90		101	151
13.00		101	151
13.10	33/64	101	151
13.20		101	151
13.30		108	160
13.40		108	160
13.50	17/32	108	160

Diameters h8		Flute Length	Overall Length
mm	Inch		
13.60		108	160
13.70		108	160
13.80		108	160
13.90	35/64	108	160
14.00		108	160
14.25	9/16	114	169
14.50		114	169
14.75	37/64	114	169
15.00		114	169
15.25	19/32	120	178
15.50	39/64	120	178
15.75		120	178
16.00	5/8	120	178
17.00		125	184
18.00	11/16	130	191
19.00		135	198
20.00	3/4	140	205