



## High Speed Steel PARALLEL SHANK TWIST DRILLS Jobber Series

Specifications Conform to:  
 IS 5101 - 1991  
 ISO 235 - 1980  
 DIN 338 - 1978  
 BS 328 : Part 1 : 1985  
 Dimensions in mm / Inch



Diameters h8			Flute Length	Overall Length
mm	Inch	Number Series		
0.30			3	19
0.40	1/64		5	20
0.50			6	22
0.60			7	24
0.70			9	28
0.80	1/32	68,67,66	10	30
0.90		65,64,63	11	32
1.00		62,61,60,59	12	34
1.10		58,57	14	36
1.20	3/64	56	16	38
1.30		55	16	38
1.40		54	18	40
1.50			18	40
1.60	1/16	53,52	20	43
1.70			20	43
1.80		51,50	22	46
1.90		49	22	46
2.00	5/64	48,47	24	49
2.10		46,45	24	49
2.20		44	27	53
2.30		43	27	53
2.40	3/32	42,41	30	57
2.50		40,39	30	57
2.60		38,37	30	57
2.70		36	33	61

Diameters h8			Flute Length	Overall Length
mm	Inch	Number Series		
2.80	7/64	35,34	33	61
2.90		33,32	33	61
3.00			33	61
3.10		31	36	65
3.20	1/8		36	65
3.30		30	36	65
3.40			39	70
3.50		29	39	70
3.60	9/64	28	39	70
3.70		27,26	39	70
3.80		25	43	75
3.90		24,23	43	75
4.00	5/32	22,21	43	75
4.10		20	43	75
4.20		19	43	75
4.30		18	47	80
4.40	11/64	17	47	80
4.50		16	47	80
4.60		15,14	47	80
4.70		13	47	80
4.80	3/16	12	52	86
4.90		11,10	52	86
5.00		9	52	86
5.10		9	52	86
5.20	13/64	6,5	52	86

A drill having two flutes and a parallel shank of approximately the same diameter as the cutting end.

Type 'N' Drills shall be supplied unless otherwise specified.