## Attachments Series AC

### **Pressure Relief 3 Port Valve: (V)**

With the use of a 3-port valve for residual pressure release, pressure left in the line can be easily exhausted.

Description

Ro

NPT

G 1/8

1/4

3/8

1/2

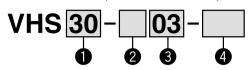
3/4

Flow direction: Left to right

Flow direction: Right to left

Z Note) Name plate in imperial units: psi

Name plate in imperial units: MPa



• Semi-standard: Select one each for a to b.

Thread type

Port size

Flow direction

Pressure unit

• Semi-standard symbol: When more than one specification is required, indicate in alphabetic order. Example) VHS30-03-RZ

Symbol

Nil

Note)

F Note)

02

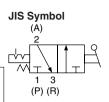
03

04

06

Nil

Nil





~	•

_	_	_	
•	•	_	
•	•	_	
_	•		
_		•	
_	_	•	
			-
•		•	-
			٦

Body size

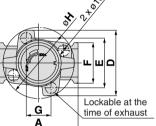
40

30

20



50



Note) For thread type: NPT only. This product is for overseas use only according to the new Measurement Law. (The SI unit type is provided for use in Japan.)

#### **Specifications**

Semi-

standard

2

3

4

Model	Port	size	Effective area (mm²) ( ): Cv factor			
Wodei	IN, OUT	EXH	IN→OUT	OUT→EXH		
VHS20	1/8	1/8	10 (0.54)	11 (0.60)		
VII320	1/4	1/0	14 (0.76)	16 (0.87)		
VHS30	1/4	1/4	16 (0.87)	14 (0.76)		
	3/8	1/4	31 (1.68)	29 (1.57)		
	1/4		27 (1.46)	36 (1.95)		
VHS40	3/8	3/8	38 (2.06)	40 (2.17)		
	1/2		55 (2.98)	42 (2.28)		
VHS40-06	VHS40-06 3/4		77 (1.73)	49 (2.66)		
VHS50	3/4	1/2	82 (4.44)	50 (2.71)		
V11330	1	1/2	125 (6.78)	53 (2.87)		

Note) Use an air filter on the IN side for operating protection.

#### **Caution on Mounting**

 If a tube, stop valve or silencer is connected to the exhaust port of the VHS20/30, the effective sectional area should be larger than the figure indicated in the following table, to prevent malfunction caused by back pressure. (This is not applicable to the VHS40/50.)

Model	Effective area (mm²)
VHS20	5
VHS30	5

**E:** 4 x Rc

# OUT C EXH.

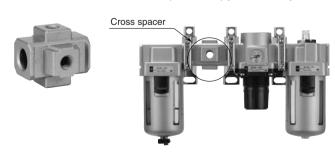
Model	Α	AA	В	С	D	E	F	G	Н
VHS20	40	34	59	20	45	33	28	_	45
VHS30	53	46	78	29	55	42	30	_	55
VHS40	70	63	107	39	58	44	36	22	63
VHS40-06	75	67	110	42	65	50	44	21	69
VHS50	90	78	134	53	76	61	54	26	81

#### Cross Spacer: M5 x 0.8, 1/8, 1/4, 3/8, 1/2

Pipings are possible in all 4 directions.

IN/OUT ports are not machined for threads.

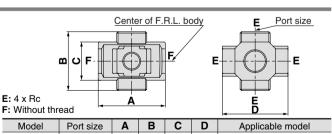
Please contact SMC if threaded (machined) ports are required.



#### **Caution on Mounting**

- 1. When mounting a cross interface directly on the IN side of the lubricator, be sure to
- use the AKM series check valve between the lubricator and cross interface.

  2. Factory mounting of a cross interface on the AC model is available as a special



Model	Port size	Α	В	С	D	Applicable model			
Y14-M5	M5	23	16	14	25	AC10□			
Y24-□01	1/8	40	40	22	00	00	00	40	AC20□
Y24-□02	1/4	40	40	22	40	AC20			
Y34-□01	1/8	49	9 43	28	48	AC25□, AC30□			
Y34-□02	1/4	49	43	28					
Y44-□02	1/4	60 48		36	54	AC40□			
Y44-□03	3/8	60	46	36	54	AC40			
Y54-□03	3/8	72	72 62		62	AC40□-06			
Y54-□04	1/2	12	02	40	02	AC40□-06			
Note 1) I in model a melon indicator a thread time. No indication is accessor for De-									

- Note 1) ☐ in model numbers indicates a thread type. No indication is necessary for Rc; however, indicate N for NPT, and F for G.
- Note 2) If threaded IN/OUT ports are required, they are available as a special order. Please contact SMC.

AC

 $\mathsf{AF}\Box$ 

AR

AL

 $AW \square$ 

A□G

AV AF800