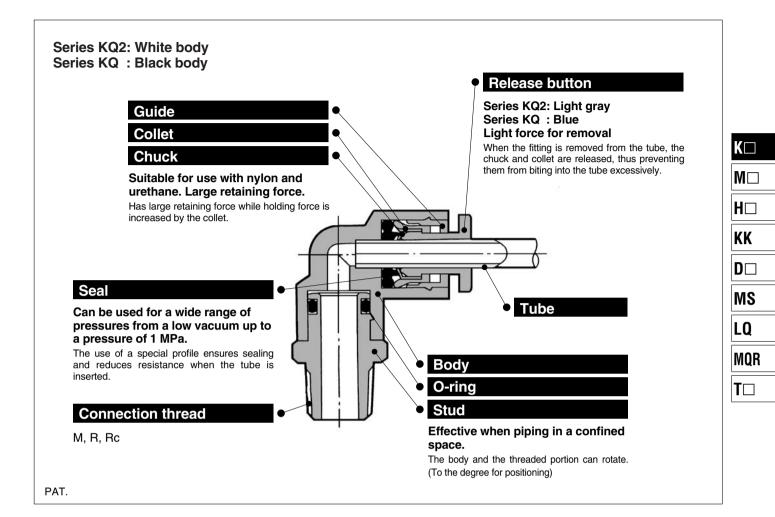


One-touch Fittings Series KQ2 Applicable Tubing: Metric Size Connection Thread: M, R, Rc

| | | How to Or | | | |
|----------------------------|----|--|------------|--|---------------------------|
| KQ 2 | Η | 06-01S- | | | |
| | | | | | Made to Order |
| | | | | | Refer to page 58 for deta |
| One-touch | | | | With thread sealant (Ma | le thread only) |
| fittings | | | | Nil None | |
| intings | | | | S With thread sealant | |
| Product's color | | | | Note) Port size with | |
| Symbol Body Release button | | | | sealant: Only R 1/8 | |
| 2 White Light gray | | | | R1⁄4 | |
| Nil Black Blue | | | | R 3/8 | |
| Nii Didek Dide | | | | R1/2_ | |
| | | Applicable P | | e/Applicable tubing O.D. | |
| | | tubing O.D. | M5 | M5 x 0.8 | |
| | | 23 Ø3.2 | M6 | M6 x 1.0 | |
| | | 04 ø4 E | 01 | R 1/8, Rc 1/8 | |
| | | 06 ø6 op | 02 | R 1/4, Rc 1/4 | |
| | | 08 Ø8 8 | 03 | R 3/8, Rc 3/8 | |
| | | 10 ø10 É | 04 | R 1/2, Rc 1/2 | |
| | | 12 Ø12 5 | 00 | Same dia. tubing | |
| | | 16 ø16 to | 04 | | |
| | | | 06 08 | ø4 ø6 ø8 ø10 ø12 ø16 | |
| | | | 10 | End dia transformed by the second sec | |
| | | Bc | 12 | ø10 ø12 | |
| | | | 16 | ø16 | |
| | | Z3 Ø3.2 Ø4 Ø4 Ø6 Ø6 | 99 | Same dia. rod | |
| | | lodel | | | |
| | | Male connector | | Male branch tee | - |
| | н | Straight union | т | Union tee | - |
| | п | Different diameter straight | - · | Different diameter tee* | - |
| | s | Hex. socket head male connector | тw | Cross* | - |
| | F | Female connector | TX | Different diameter cross* | - |
| | - | Male elbow | TY | Different diameter cross* | - |
| | | Union elbow | Y | Male run tee | - |
| | L | Plug-in elbow | | Male delta union | 1 |
| | | Reducer elbow | D | Delta union | 1 |
| | | Male branch connector | | Branch "Y" | 1 |
| | LU | Branch union elbow | . . | Union "Y" | 1 |
| | К | 45° male elbow | U | Different dia. union "Y" | 1 |
| | V | Universal male elbow | | Plug-in "Y" | |
| | VS | Hexagon socket head universal male elbow | UD | Delta branch | |
| Accessory | VF | Universal female elbow | | Different dia. double union "Y" | |
| Symbol Name | LF | Female elbow | XD | Double plug-in "Y" | |
| Nipple | VD | Double universal male elbow | X | Different diameter plug-in "Y" | |
| KQ2N Reducer nipple | VT | Triple universal male elbow | R | Plug-in reducer | 4 |
| Adaptor | Z | Branch universal male elbow | E | Bulkhead union | 4 |
| KQ2C Tube cap | ZF | Branch universal female elbow | | Bulkhead connector | 4 |
| KQ2C Color cap | ZD | Double branch universal male elbow | LE | Bulkhead male elbow | |
| KQ2P Plug (White) | ZT | Triple branch universal male elbow | - | | |
| KQP Plug (Blue) | w | Extended plug-in elbow | 4 | | |
| | | Extended male elbow | | | |

the gasket for M5 and M6 threads. Gasket for M5 thread: M-5G2 Gasket for M6 thread: M-6G



One-touch IN/OUT connection. Possible to use in vacuum to –100 kPa





Applicable Tubing

| FEP, PFA, Nylon, Soft nylon ⁽¹⁾ , Polyurethane |
|---|
| ø3.2, ø4, ø6, ø8, ø10, ø12, ø16 |
| |

Note 1) Soft nylon tubing is not compatible with water.

Product's Color

| Series | Body | Release button |
|------------|-------|----------------|
| Series KQ2 | White | Light gray |
| Series KQ | Black | Blue |

Specifications

| Fluid | | Air/Water (2) | | | | | | |
|------------------|------------------|---|--|--|--|--|--|--|
| Operating press | sure range (3) | -100 kPa to 1 MPa | | | | | | |
| Proof pressure | | 3 MPa | | | | | | |
| Ambient and flu | uid temperature | -5 to 60°C, Water: 0 to 40°C (No freezing) | | | | | | |
| Thread | Mounting section | JIS B0203 (Taper thread for piping) JIS B0205 (Metric coarse thread) | | | | | | |
| | Nut section | JIS B0205 (Metric fine thread) | | | | | | |
| Seal on the thre | eads | With sealant or none | | | | | | |
| | | | | | | | | |



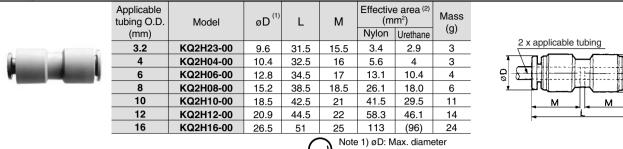
Note 2) The surge pressure must be under the maximum operating pressure.Note 3) Do not use the fittings with a leak tester or for vacuum retention because they are not guaranteed for zero leakage.

Principal Parts Material

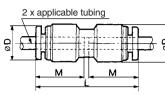
| Body | C3604, PBT, PP |
|------------------------|---------------------------------|
| Stud | C3604 (Thread portion) |
| Chuck | Stainless steel 304 |
| Guide | Stainless steel 304, C3604, PBT |
| Collet, Release button | POM |
| Seal, O-ring | NBR |
| Gasket | Stainless steel 304, NBR |



Straight Union: KQ2H



Note 2) (): Values for soft nylon.



K□

M

H

KK

D

MS

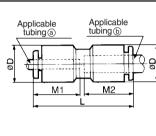
LQ

MQR

TΠ

Different Diameter Straight: KQ2H

| | Applicable tubing O.D. (mm) | | Model | Note) Ø D | L | M1 | M2 | Effecti (m | Mass | | |
|-------------------------|--------------------------------|----|-----------|---------------------|------|------|---------------|----------------------|-----------|---------|--|
| | a | b | | | | | | Nylon | Urethane | (g) | |
| de l d | 3.2 | 4 | KQ2H23-04 | 10.4 | 32.5 | 15.5 | 16 | 3.4 | 2.9 | 3 | |
| Name and Address of the | 4 | 6 | KQ2H04-06 | 12.8 | 34.5 | 16 | 17 | 5.6 | 5.6 | 5 | |
| | 6 | 8 | KQ2H06-08 | 15.2 | 38.5 | 17 | 18.5 | 13.1 | 10.4 | 6 | |
| | 8 | 10 | KQ2H08-10 | 18.5 | 42 | 18.5 | 21 | 26.1 | 18.0 | 11 | |
| | 10 | 12 | KQ2H10-12 | 20.9 | 44.5 | 21 | 22 | 41.5 | 29.5 | 14 | |
| | 12 | 16 | KQ2H12-16 | 26.5 | 56.5 | 22 | 25 | 58.3 | 46.1 | 47 | |
| | | | | | | | \mathcal{Q} |) ^{Note) ø} | D: Max. d | iameter | |



Male Elbow: KQ2L

| <m5></m5> | Applicable tubing O.D. (mm) | Connection thread R M | Model | H (width across flats) | ø D1 | ø D2 | L1 | L2 | A * | м | Effective (mi Nylon | m²) | Mass (g) | <m5, m6=""></m5,> |
|---|-----------------------------------|--------------------------------|------------|---------------------------------|-------------|-------------|------|------|------------|------|---------------------------|----------|-------------------|-------------------|
| | | M5 x 0.8 | KQ2L23-M5 | 7 | 8.5 | _ | 15.3 | 13.2 | 14.3 | 12.7 | 2.6 | 2.2 | 2.5 | |
| | 3.2 | 1/8 | KQ2L23-01S | 10 | 9.6 10 | | | 20.6 | 22.5 | | | | 8 | |
| | | 1/4 | KQ2L23-02S | 14 | | 10 | 17.5 | 25 | 24.5 | 15.5 | 3 | 2.5 | 18 | |
| | | M5 x 0.8 | KQ2L04-M5 | 7 | | | | 13.7 | | | | | 2.7 | |
| <m6></m6> | 4 | M6 x 1.0 | KQ2L04-M6 | 8 | 9.3 | — | 15.6 | 14.7 | 15.3 | 12.7 | 3.5 | 3.5 | 3.6 | |
| | 4 | 1⁄8 | KQ2L04-01S | 10 | 10.4 | 4.0 | 10 | 21.1 | 23 | | 4.0 | 10 | Applicable tubing | |
| | | 1/4 | KQ2L04-02S | 14 | 10.4 | 10 | 18 | 25.5 | 25 | 16 | 4.2 | 4.2 | 19 | |
| | | M5 x 0.8 | KQ2L06-M5 | 7 | 11.6 | 1.6 — | 16.1 | 14.7 | 17.4 | 10 5 | 3.5 | 3.5 | 3.2 | |
| | | M6 x 1.0 | KQ2L06-M6 | 8 | 11.0 | _ | 10.1 | 15.7 | 17.4 | 13.5 | 3.5 | 3.5 | 4.1 | Connection thread |
| | 6 | 1⁄8 | KQ2L06-01S | 10 | 12.8 | 10 | | 22.1 | 25.5 | | 11.4 | | 12 | |
| | | 1/4 | KQ2L06-02S | 14 | | | 20 | 26.5 | 27.5 | 17 | | 9.0 | 22 | <r></r> |
| | | 3⁄8 | KQ2L06-03S | 17 | | | | 27.9 | 29 | | | | 33 | Applicable |
| | | 1⁄8 | KQ2L08-01S | 12 | | 5.2 12 | 23 | 23.6 | 28 | 18.5 | 21.6 | 14.9 | 13 | L1 tubing |
| <r></r> | 8 | 1/4 | KQ2L08-02S | 14 | 15.2 | | | 28 | 30 | | | | 21 | |
| 6 | | 3⁄8 | KQ2L08-03S | 17 | | | | 29.4 | 31.5 | | | | 35 | |
| and the second se | | 1⁄8 | KQ2L10-01S | | | | | 26.1 | 32 | | 21.6 | 14.9 | 25 | |
| No. of Concession, Name | 10 | 1/4 | KQ2L10-02S | 17 | 18.5 | 17 | 26.5 | 29.5 | 33 | 21 | | | 26 | |
| | | 3/8 | KQ2L10-03S | | | | | 30.9 | 34.5 | | 35.2 | 25.0 | 36 | |
| | | 1/2 | KQ2L10-04S | 22 | | | | 35.1 | 37 | | | | 63 | |
| | | 1/4 | KQ2L12-02S | 17 | | | | 30.5 | 35.5 | | | | 28 | |
| | 12 | 3/8 | KQ2L12-03S | | 20.9 | 17 | 28.5 | | 37 | 22 | 50.2 | 39.7 | 38 | (With sealant) |
| | | 1/2 | KQ2L12-04S | 22 | | | | 36.1 | 39.5 | | | | 65 | (with sealant) |
| | 16 | 3/8 | KQ2L16-03S | 22 | 26.5 | 20.9 | 34 | 36.9 | 44.5 | 25 | 71 | (71) | 101 | |
| | | 1/2 | KQ2L16-04S | | | | | 40.1 | 46 | | 100 | (84) | 105 | |
| | | | | | | | | | nsions | | R threa | d instal | lation. | |



Note 1) øD1: Max. diameter

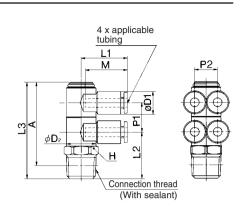
Note 2) (): Values for soft nylon.

Series KQ2

Double Branch Universal Male Elbow: KQ2ZD



| Applicable tubing O.D. (mm) | Connection threads R | Model | H (width across flats) | Note) Ø D1 | ø D2 | L1 | L2 | L3 | A * | м | P1 | P2 | Mass (g) |
|-----------------------------------|----------------------------|---------------|---------------------------------|----------------------|---------------|----|------|------|------------|------|-------|---------|-------------|
| | 1⁄8 | KQ2ZD04-01S | 14 | | | | 17.6 | 40.1 | 37 | | 13.4 | 10.4 | 25 |
| 4 | 1⁄4 | KQ2ZD04-02S | 14 | 10.4 | 13.4 | 21 | 21 | 43.5 | 38 | 16 | | | 31 |
| | 3⁄8 | KQ2ZD04-03S | 17 | | | | 22.4 | 44.9 | 40 | | | | 44 |
| | 1⁄8 | KQ2ZD06-01S | 14 | 12.8 | | | 17.6 | 40.1 | 37 | | 13.4 | 12.8 | 27 |
| 6 | 1⁄4 | KQ2ZD06-02S | 14 | | 13.4 | 22 | 21 | 43.5 | 38 | 17 | | | 33 |
| | 3⁄8 | KQ2ZD06-03S | 17 | | | | 22.4 | 44.9 | 40 | | | | 46 |
| | 1⁄8 | KQ2ZD08-01S | 19 | 15.2 | 17.6 | 26 | 20.1 | 47.1 | 44 | 18.5 | 15.9 | | 56 |
| 8 | 1⁄4 | KQ2ZD08-02S | | | | | 23.5 | 50.5 | 45 | | | 15.2 | 54 |
| Ŭ | 3⁄8 | KQ2ZD08-03S | | | | 20 | 23.5 | 50.9 | 45.5 | | | | 62 |
| | 1/2 | KQ2ZD08-04S | 21 | | | | 27.6 | 54.6 | 47.5 | | | | 85 |
| | 1⁄4 | KQ2ZD10-02S | | | | 29 | 26 | 57.5 | 52 | | | | 83 |
| 10 | 3⁄8 | KQ2ZD10-03S | 21 | 18.5 | 20.6 | | 26.4 | 57.9 | 53 | | | | 85 |
| | 1/2 | KQ2ZD10-04S | | | | | 29.6 | 61.1 | 54 | | | | 102 |
| | 1⁄4 | KQ2ZD12-02S | | | | | 28 | 64 | 58.5 | | | | 134 |
| 12 | 3⁄8 | KQ2ZD12-03S | 26 | 20.9 | 25.2 | 32 | 28.5 | 64.4 | 59 | 22 | 21.6 | 20.9 | 130 |
| | 1/2 | KQ2ZD12-04S | | | | | 31.6 | 67.6 | 60 | | | | 141 |
| | | \mathcal{O} | | | ence D1: N | | | | ter R | thre | ad in | istalla | ation. |

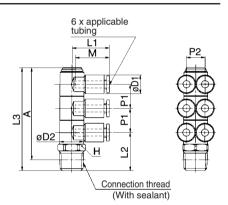


Triple Branch Universal Male Elbow: KQ2ZT

Apj tubi (n



| oplicable bing O.D. mm) | Connection threads R | Model | H (width across flats) | Note) ø D1 | ø D2 | L1 | L2 | L3 | A * | М | P1 | P2 | Mass (g) |
|-------------------------------|----------------------------|-------------|---------------------------------|----------------------|-------------|------|-------|-------|------------|------|-------|--------|-------------|
| | 1⁄8 | KQ2ZT04-01S | 14 | | 13.4 | | 16.7 | 53.6 | 50.5 | | | | 34 |
| 4 | 1⁄4 | KQ2ZT04-02S | 14 | 10.4 | | 21 | 20.5 | 57 | 51.5 | 16 | 13.4 | 10.4 | 40 |
| | 3⁄8 | KQ2ZT04-03S | 17 | | | | 22.4 | 58.4 | 53.5 | | | | 53 |
| | 1⁄8 | KQ2ZT06-01S | 14 | 12.8 | 13.4 | 22 | 17.6 | 53.6 | 50.5 | | | 12.8 | 38 |
| 6 | 1⁄4 | KQ2ZT06-02S | 14 | | | | 21 | 57 | 51.5 | 17 | 13.4 | | 43 |
| | 3⁄8 | KQ2ZT06-03S | 17 | | | | 22.4 | 58.4 | 53.5 | | | | 57 |
| | 1⁄8 | KQ2ZT08-01S | 19 | 15.2 | 17.6 | 26 | 20.1 | 63.1 | 60 | 18.5 | 15.9 | 15.2 | 76 |
| 8 | 1⁄4 | KQ2ZT08-02S | | | | | 23.5 | 66.5 | 61 | | | | 72 |
| 0 | 3⁄8 | KQ2ZT08-03S | | | | | 23.5 | 66.9 | 61.5 | | | | 81 |
| | 1/2 | KQ2ZT08-04S | 21 | | | | 27.6 | 70.6 | 63.5 | | | | 102 |
| | 1⁄4 | KQ2ZT10-02S | | | 20.6 | 29 | 26 | 77 | 71.5 | | | | 111 |
| 10 | 3⁄8 | KQ2ZT10-03S | 21 | 18.5 | | | 26.4 | 77.4 | 72 | 21 | 19.2 | 18.5 | |
| | 1/2 | KQ2ZT10-04S | | | | | 29.6 | 80.6 | 73.5 | | | | 128 |
| | 1⁄4 | KQ2ZT12-02S | | | | | 28 | 85.5 | 80 | | | | 178 |
| 12 | 3⁄8 | KQ2ZT12-03S | 26 | 20.9 | 25.2 | 32 | 28.5 | 85.9 | 80.5 | 22 | 21.6 | 20.9 | 167 |
| | 1/2 | KQ2ZT12-04S | | | | | 31.6 | 89.1 | 82 | | | | 179 |
| | | | * R | lefere | ence | dime | ensio | ns af | ter R | thre | ad ir | stalla | ation. |



* Reference dimensions after R thread installation Note) øD1: Max. diameter

Union Elbow: KQ2L

| | | | | | | | | | |
|-----------------------------------|-----------|----------------|------|-----|------|---|-------------------------|-------------|--|
| Applicable tubing O.D. (mm) | Model | ø D (1) | L | Q | м | Effective area ⁽²⁾ (mm ²) Nylon Urethane | | Mass (g) | |
| . , | | 0.0 | 175 | 4.0 | 45.5 | , | | | |
| 3.2 | KQ2L23-00 | 9.6 | 17.5 | 4.3 | 15.5 | 3 | 2.5 | 3 | |
| 4 | KQ2L04-00 | 10.4 | 18 | 4.5 | 16 | 4.2 | 4.2 | 6 | |
| 6 | KQ2L06-00 | 12.8 | 20 | 5.3 | 17 | 11.4 | 9.0 | 6 | |
| 8 | KQ2L08-00 | 15.2 | 23 | 6 | 18.5 | 21.6 | 14.9 | 10 | |
| 10 | KQ2L10-00 | 18.5 | 26.5 | 6.8 | 21 | 35.2 | 25.0 | 17 | |
| 12 | KQ2L12-00 | 20.9 | 28.5 | 7.5 | 22 | 50.2 | 39.7 | 21 | |
| 16 | KQ2L16-00 | 26.5 | 34 | 10 | 25 | 100 | (84) | 29 | |
| | | | | | | | ax. diame ves for so | | |

